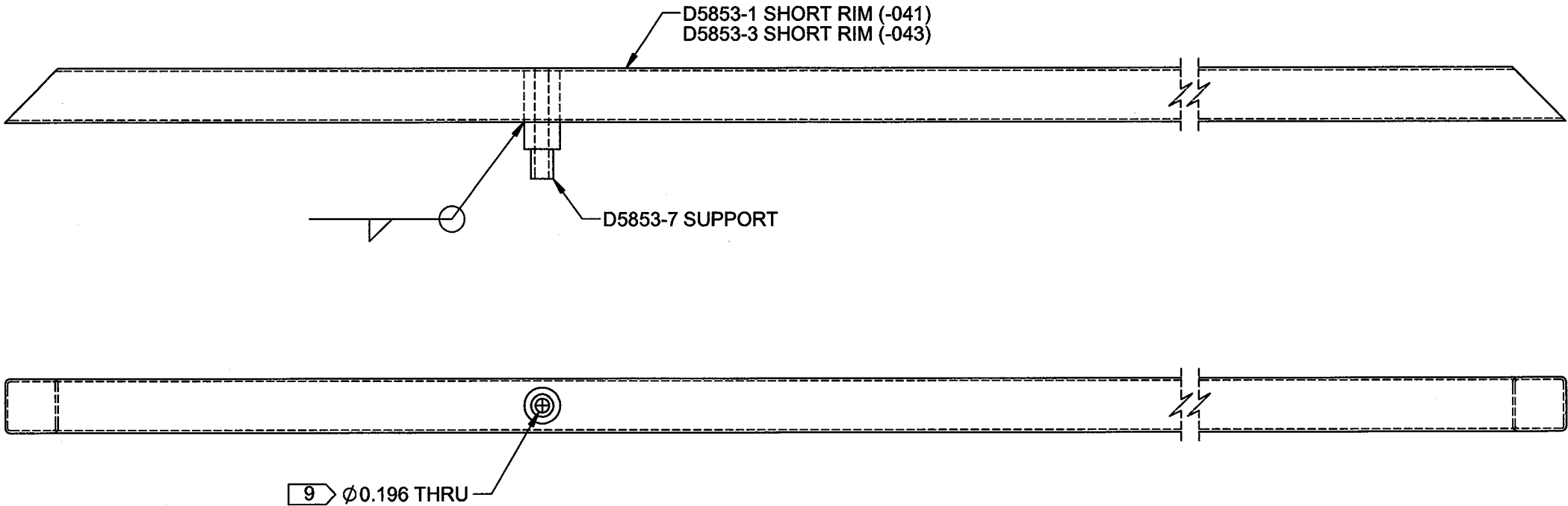


QTY -041	QTY -043	P/N	DESCRIPTION
X		D5853-041	BASKET RIM WELDMENT
	X	D5853-043	BASKET RIM WELDMENT
1		D5853-1	SHORT RIM
	1	D5853-3	SHORT RIM
1	1	D5853-7	SUPPORT



D5853-041 BASKET RIM WELDMENT
D5853-043 BASKET RIM WELDMENT

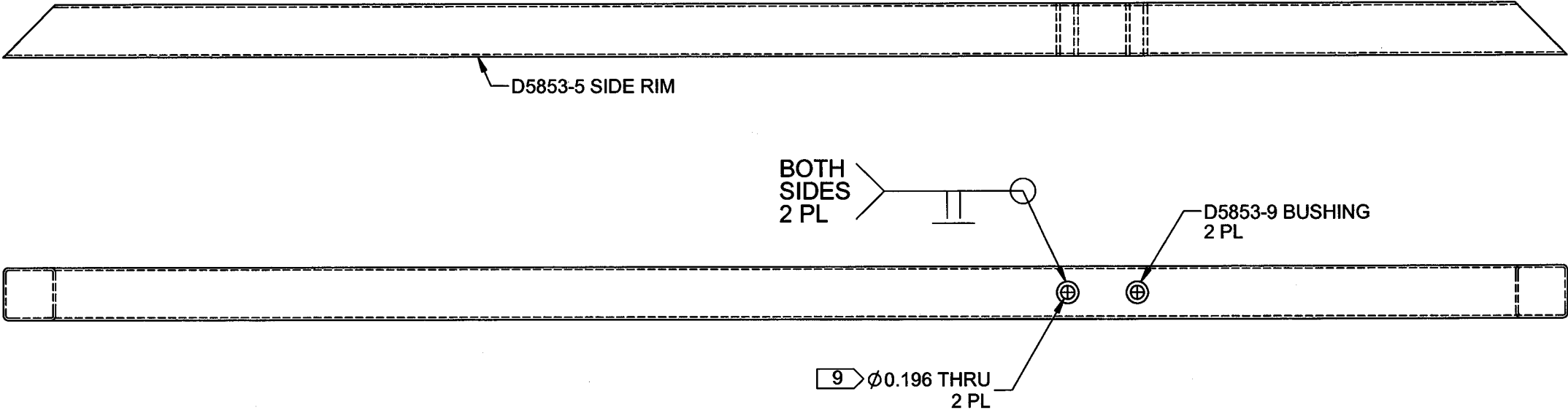
NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY PER DART QSI 044
7) WEIGHT: -041: 0.65 lbs
 -043: 0.73 lbs
8) WELD PER DART QSI 004
9) DRILL THRU SUPPORT AND TUBE AFTER WELDING.

RELEASED
2021 MAR 16
HB ECR 21-132

APPROVED

B	SHT 3,4,6: UPDATED NOTE 1	JC	20.12.07
A	NEW ISSUE	ZF	20.01.24
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	DD	D5853	SHEET 1 OF 6
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	BASKET RIM	NTS
DATE	20.12.07	COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

QTY -045	P/N	DESCRIPTION
X	D5853-045	LID RIM WELDMENT
1	D5853-5	SIDE RIM
2	D5853-9	BUSHING



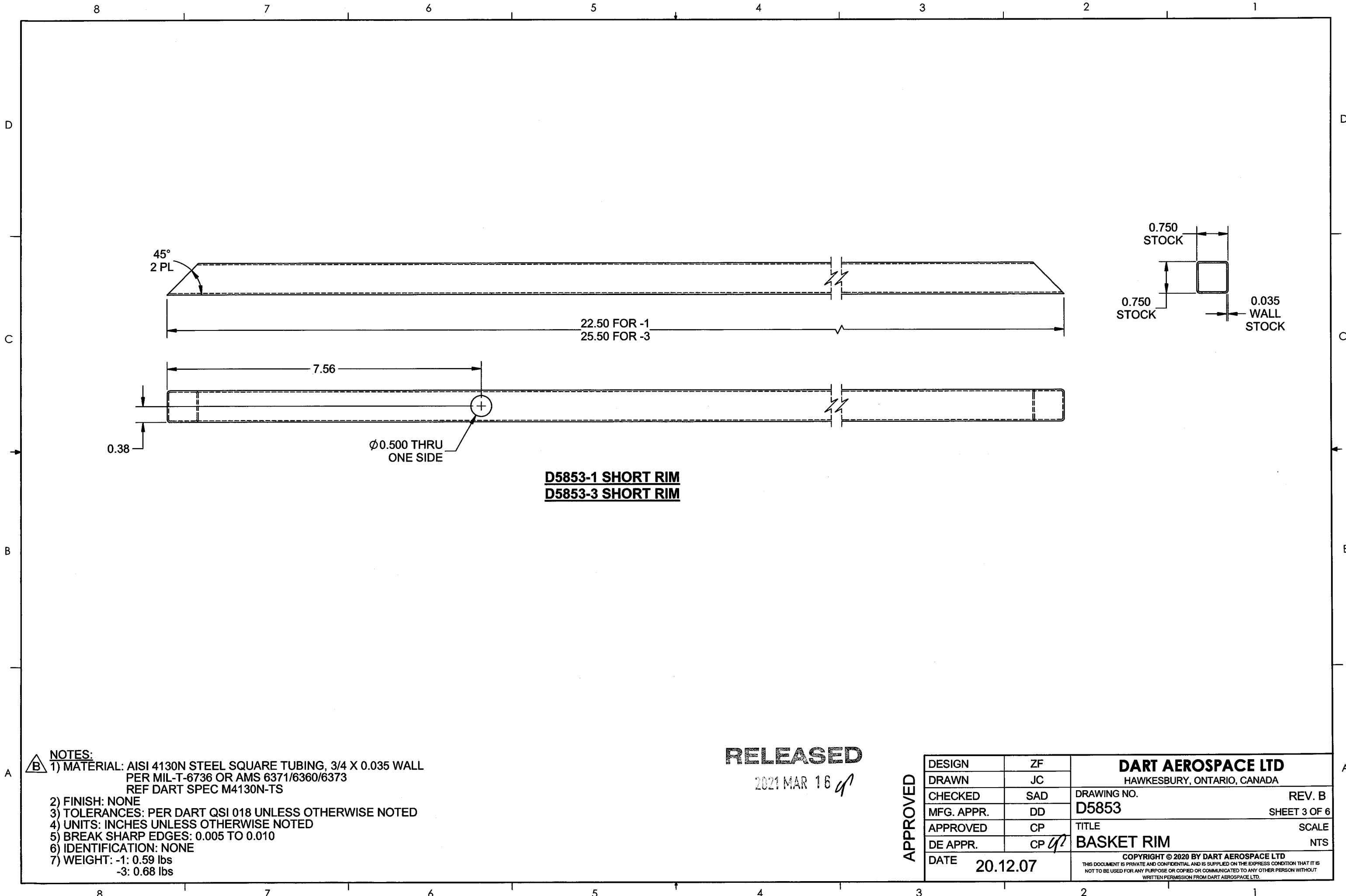
D5853-045 LID RIM WELDMENT

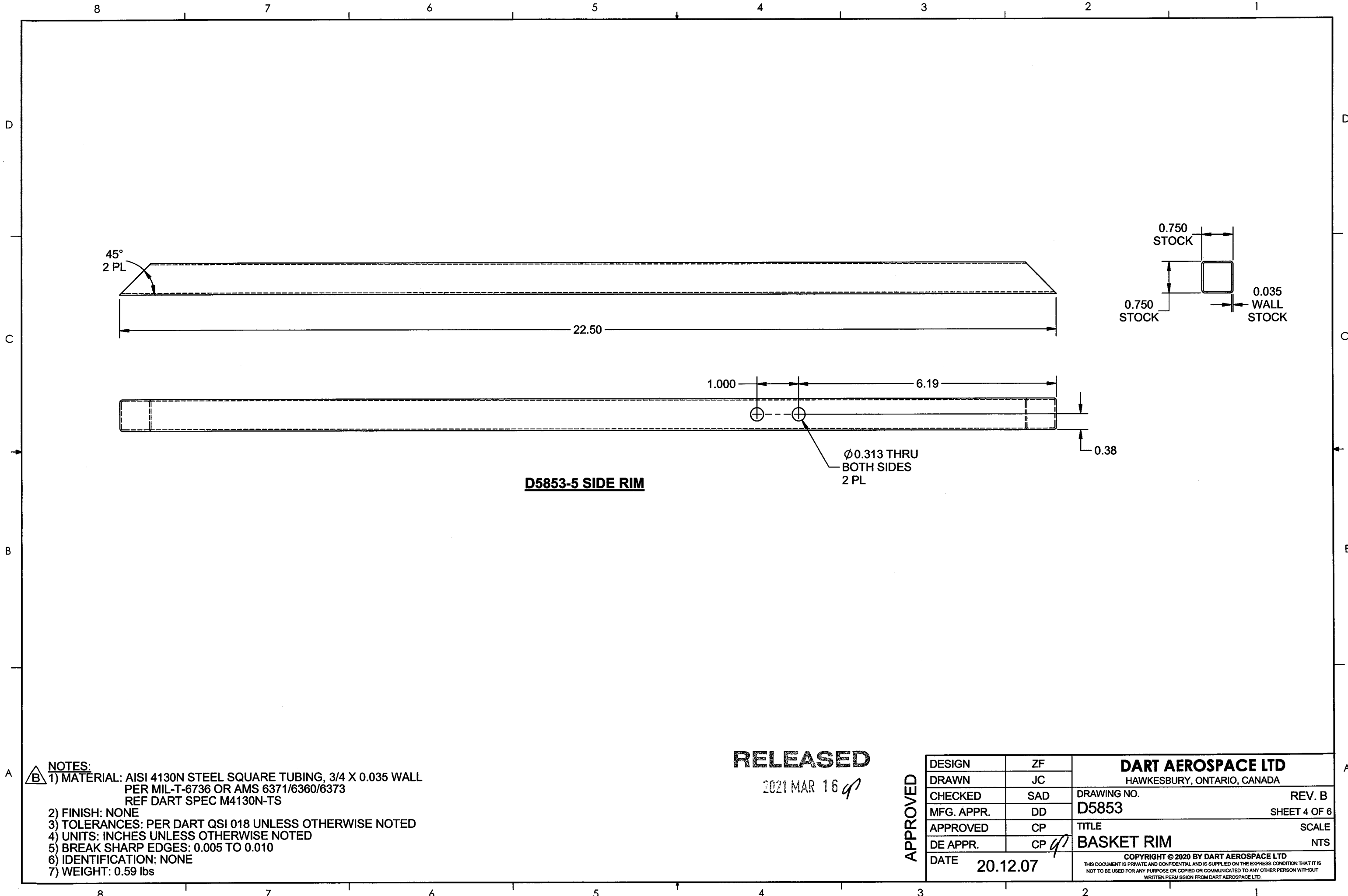
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: 0.61 lbs.
 - 8) WELD PER DART QSI 004. GRIND WELDS FLUSH IF REQUIRED.
 - 9) DRILL THRU BUSHINGS AFTER WELDING.

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2021 MAR 16 *qf*

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DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO. D5853	REV. B SHEET 2 OF 6
MFG. APPR.	DD	TITLE BASKET RIM SCALE NTS	
APPROVED	CP		
DE APPR.	CP <i>qf</i>	COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	20.12.07		





D5853-5 SIDE RIM

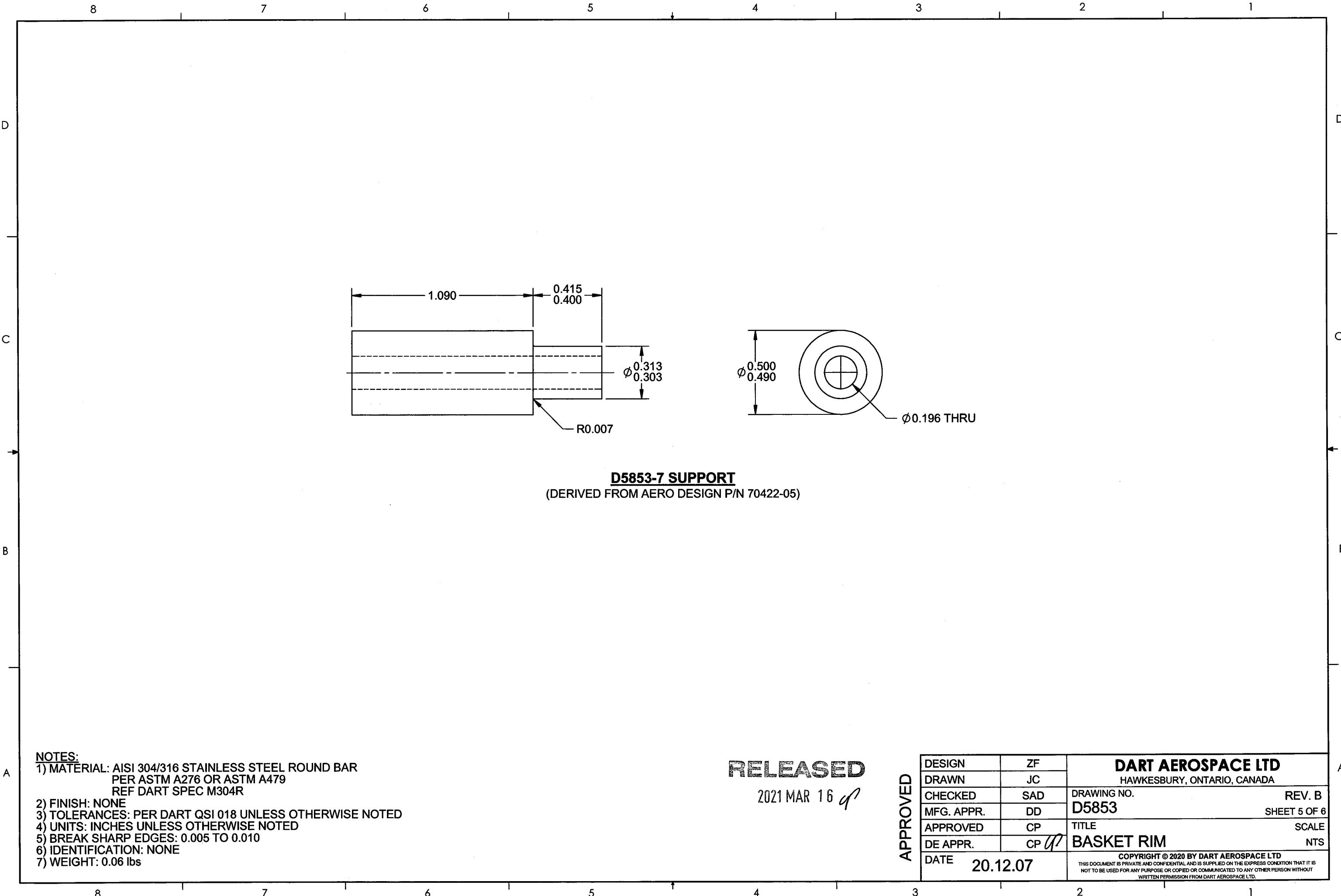
RELEASED

2021 MAR 16 *qf*

APPROVED

- NOTES:**
- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 3/4 X 0.035 WALL PER MIL-T-6736 OR AMS 6371/6360/6373 REF DART SPEC M4130N-TS
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.59 lbs

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	DD	D5853	SHEET 4 OF 6
APPROVED	CP	TITLE	SCALE
DE APPR.	CP <i>qf</i>	BASKET RIM	NTS
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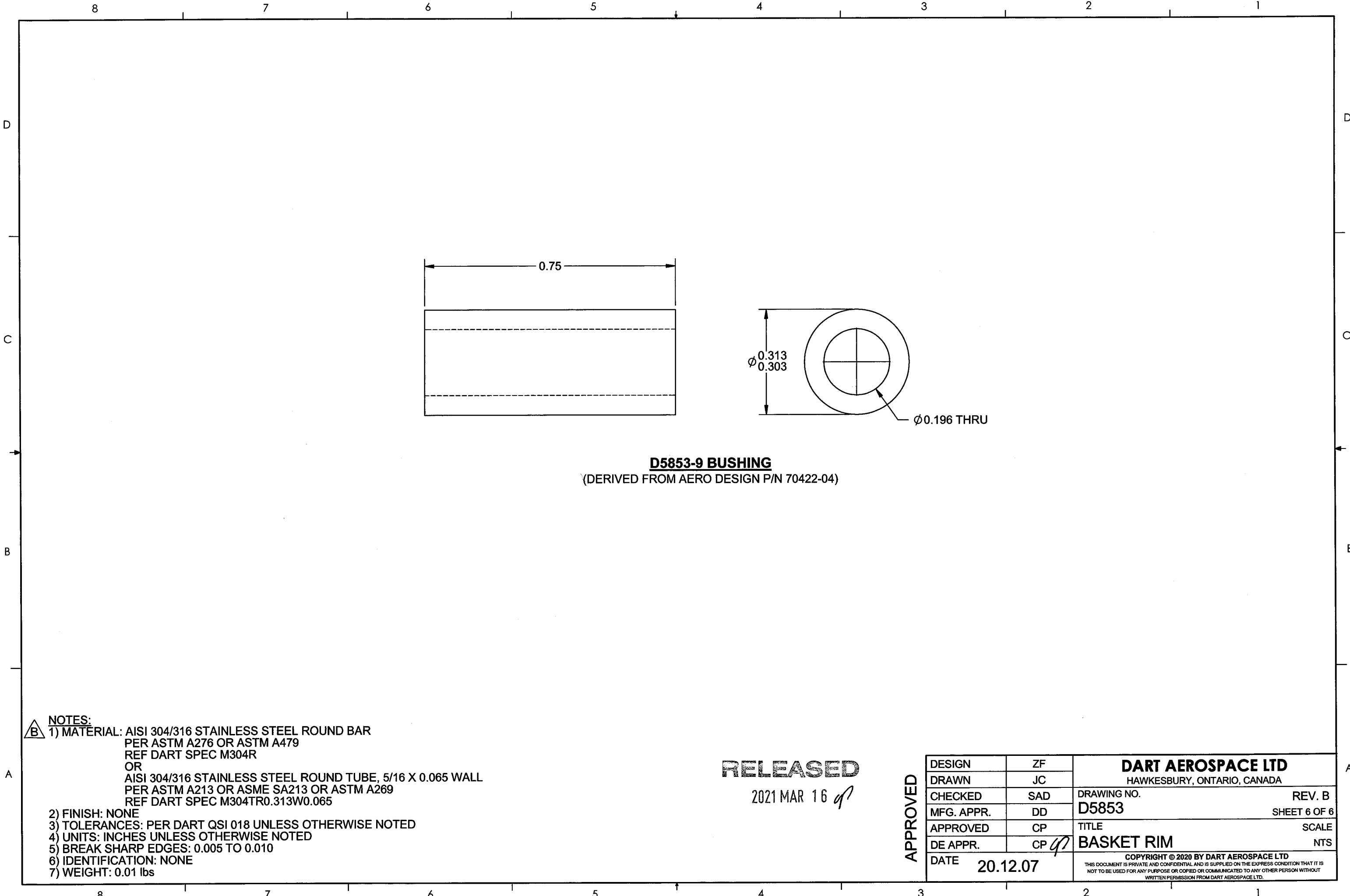
D5853-7 SUPPORT
(DERIVED FROM AERO DESIGN P/N 70422-05)

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
PER ASTM A276 OR ASTM A479
REF DART SPEC M304R
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.06 lbs

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2021 MAR 16 *q*

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DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	DD	D5853	SHEET 5 OF 6
APPROVED	CP	TITLE	SCALE
DE APPR.	CP <i>q</i>	BASKET RIM	NTS
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D5853-9 BUSHING
(DERIVED FROM AERO DESIGN P/N 70422-04)

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
PER ASTM A276 OR ASTM A479
REF DART SPEC M304R
OR
AISI 304/316 STAINLESS STEEL ROUND TUBE, 5/16 X 0.065 WALL
PER ASTM A213 OR ASME SA213 OR ASTM A269
REF DART SPEC M304TR0.313W0.065
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.01 lbs

RELEASED
2021 MAR 16 *JP*

APPROVED

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	DD	D5853	SHEET 6 OF 6
APPROVED	CP	TITLE	SCALE
DE APPR.	CP <i>JP</i>	BASKET RIM	NTS
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